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(1) For engines using M12 head bolts (such as the LS9), refer to your

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GM service manual. (2)

If using aftermarket head bolts or studs, refer to the installation instructions and tightening specifications of the manufacturer.

However, the above tightening sequence should always be used.

Step 44: Tighten M8 Head Bolts (Torque Fasteners)



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into Chevelles. Adding a larger displacement above the still-available 396 (402) offered buyers the option to order the most powerful production car of that era. The 1970-1972 Chevelles remain the most collectible of the model to this day.

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